



DF7663

Product Features:

- **Exterior:** 8.3-oz, 100% nylon ripstop
- **Fill:** 10.8-oz, DuPont™ Sorona® eco-friendly insulation
- **Lining:** 100% heat reflective polyester mesh body with taffeta sleeves
- 10000mm/3000g/m² waterproof/breathability rating
- Critically seam sealed
- Internal drawcord and toggles at waist
- Internal left chest pocket with Velcro® closure
- Water resistant reverse coil zipper at centre front with **D** rubber zipper pull
- Reflective **D**RYFRAME on right arm
- Hidden side front pockets with polyester tricot lining on side seams of patch pockets
- DuPont™ Sorona® insulation offers high quality warmth to weight ratio. Lighter weight insulation but warmer than traditional fills



Adult sizes: XS-4XL

Icons/Fabric Features:



Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

BLACK



Black 6C

WARMTH RATING	MILD	WARM	WARMER	WARMEST
WATER PROTECTION	WATER RESISTANT		WATERPROOF	
WIND RESISTANT	YES			
WATERPROOF RATING	10000mm	BREATHABILITY RATING	3000g/m ²	
INSULATION	10.8-oz, DUPONT™ SORONA®			
LINING	HEAT REFLECTIVE MESH			
WIND AND WATER PROTECTION	DWR & SEAM SEALED			

Due to the nature of nylon, special care must be taken throughout the decoration process.

DF7663 - DryFrame® Dry Tech Insulated Waterproof Parka

GARMENT MEASUREMENTS

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest - Half Measure	22 1/8"	23 5/8"	35 1/8"	26 5/8"	28 1/8"	29 5/8"	31 3/8"	33 5/8"
Chest - Full Measure	44 1/4"	47 1/4"	50 1/4"	53 1/4"	56 1/4"	58 1/4"	62 1/4"	66 1/4"
Body Length from HPS (At Front)	34 1/2"	35"	35 1/2"	36"	37"	38"	38 1/2"	39"
Sleeve Length-CB	35"	35 3/4"	36 1/2"	37 1/4"	38"	38 3/4"	39 1/2"	40 1/4"

Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.

ADULT General Sizing Guide

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest	30"-32"	34"-36"	38"-40"	42"-44"	46"-48"	50"-52"	54"-55"	56"-57"
Waist	26"-29"	29"-32"	32"-35"	35"-38"	38"-41"	41"-44"	44"-47"	47"-50"
Sleeve Length-CB	31"-32"	32"-33 1/2"	34"-35"	35"-36"	36"-37"	37"-38"	38"-39"	38 1/2"-39"



PRINTING INSTRUCTIONS FOR NYLON FABRICS

Due to the nature of Nylon fabric, special care must be taken throughout the decoration process. Special care must be taken during the decoration process and after.

Here are some tips to effectively decorate these products.

Heat Transfer/Screen Printing:

- Garment temperature must not exceed 310°F or 154°C.
- Use fast fushion/low cure temperature ink to help prevent the need for a higher temperature to cure the ink.
- A test sample run is recommended in all printing processes, especially if you have a large order or if your printer does not specialize in printing on Nylon fabrics.

EMBROIDERY INSTRUCTIONS FOR WATERPROOF GARMENTS

Due to the nature of the embroidery process, waterproof garments will be affected. Special care must be taken during the decoration

Here are some tips to effectively decorate these products.

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sharp and changed often to maintain this standard.

- The use of a heat activated waterproof sealing tape or patch on the back of the embroidered area is highly recommended.
- We suggest any brand of heat activated waterproof sealants suggested for outdoor clothing use.