



# **ATC3615**

# **Product Features:**

- 8.3-oz, 100% RING SPUN performance polyester jersey with wicking technology
- UV protection = UPF 38+

Adult sizes: XS-4XL

# **Icons/Fabric Features:**















# **Available Colours and PMS Colours**

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference



## ATC3615 - ATC™ Pro Spun® Long Sleeve Tee

GARMENT MEASUREMENTS										
Size	xs	S	М	L	XL	2XL	3XL	4XL		
Chest - Half Measure	18 1/2"	20"	21 1/2"	23"	24 1/2"	26"	28"	30"		
Chest - Full Measure	37"	40"	43"	46"	49"	52"	56"	60"		
Body Length from HPS (At back)	27 1/2"	28 1/2"	29 1/2"	30 1/2"	31 1/2"	32 1/2"	33"	33 /12"		
Sleeve Length-CB	34 1/4"	35"	35 3/4"	36 1/2"	37 1/4"	38"	38 3/4"	39 1/2"		

Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.

ADULT General Sizing Guide										
Size	xs	s	М	L	XL	2XL	3XL	4XL		
Chest	30"-32"	34"-36"	38"-40"	42"-44"	46"-48"	50"-52"	54"-55"	56"-57"		
Waist	26"-29"	29"-32"	32"-35"	35"-38"	38"-41"	41"-44"	44"-47"	47"-50"		
Sleeve Length-CB	31"-32"	32"-33 1/2"	34"-35"	35"-36"	36"-37"	37"-38"	38"-39"	38 1/2"-39"		



## **DECORATING INSTRUCTIONS FOR PRO SPUN® STYLES**

### **GENERAL:**

- Pro Spun® feels very much like cotton, but is 100% polyester.
- 100% polyester is heat sensitive and cannot exceed temperature thresholds higher than 320 degrees or shrinkage, bleeding or spot staining may occur.
- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and decoration until garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied decoration to stick together.
- Recommended decorations: Screenprinting, Heat Transfer, Embroidery, Sublimation
- Direct to garment (DTG) is primarily used on cotton fabrics. Check with your supplier for information on requirements for DTG process on 100% polyester.

### **SCREEN PRINTING:**

- Work with your ink supplier to select the correct ink for your project. We recommend using low cure materials and a grey barrier base bleed blocker, especially on dark colors.
- When screen printing on 100% polyester, be sure to monitor the heat at flash and dryer temperatures.

## **HEAT TRANSFERS:**

- Work with your heat transfer supplier to select the correct ink for your project. We recommend using an anti-migration layer in the designs.
- Check with your heat transfer machine supplier to determine correct temperature, time and pressure for your project.

#### SUBLIMATION PRINTING:

- This process can only be done on white or very light colour shirts.
- Inks need to be darker than the base fabric colour or colour may migrate resulting in bleeding effect.
- Work with your decoration supplier to select the correct ink for your project.